



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-797-311

Job Sheet 174123



Part No: D407-797-311

Job Qty: 1 ea

Part Name: 206L Series / 407 Quick Release Heli-Access-Step™ High Gear - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 3/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 9 IPP REV:A 11.08.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/14/18	0.00	0.00	Start Up Stores/Pkg-1		SMB
110	Packaging	1 pcs		3/14/18	0.00	0.00	Packaging1-4		SMB
120	QC	1 pcs		3/14/18	0.00	0.00	QC4		M.I.
125	DC	1 pcs		3/14/18	0.00	0.00	DC		M.I.
130	Packaging	1 pcs		3/14/18	0.00	0.00	Packaging3-2		M.I.
140	QC21-FG	1 Ea		3/14/18	0.00	0.00	QC21		21 Fg081

Part Op 125 - Photocopy bluefile & type labels per PPP D407-797-311 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D407-797-311

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4417-011	Q.R. Step Assembly (206L/407)	1 Ea (1 ea)	90-Start up Operation	5051019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4417-011	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/12/18 7:31 AM dart.lacelle.linda

5051019

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐											
Date : _____		MRB (QSI042) Approval											
Descri		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval											
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-8200 Email: sales@dartero.com www.dartaerospace.com DART AEROSPACE Container No: S051355 Part: D407 - 797 - 311 Job No: 174123 Serial No/Batch: S051355 Revision: _____ Inspector: _____ Date: 03/14/18		<table border="0" style="width:100%;"> <tr> <td style="width:33%;"> Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:33%;"> No R ☐ Oper ☐ Offse ☐ Supp. ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width:33%;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐ </td> </tr> <tr> <td> Loss/Surge ☐ 'rogram ☐ </td> <td> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td> Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> <tr> <td> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> <td colspan="2"></td> </tr> </table>			Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No R ☐ Oper ☐ Offse ☐ Supp. ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐	Loss/Surge ☐ 'rogram ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No R ☐ Oper ☐ Offse ☐ Supp. ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐											
Loss/Surge ☐ 'rogram ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐											
Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐													